



# Orex™

## Aluminum Channel Installation Instructions

### ⚠ SAFETY PRECAUTIONS

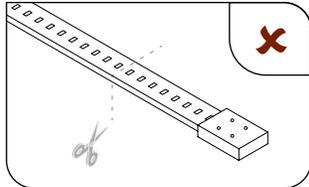
#### VOLTAGE

Hazardous voltage present. Please verify voltage prior to connecting and install per state and local codes.



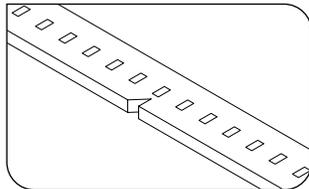
#### PRODUCT MODIFICATIONS

Product is NOT to be modified in the field. Modifications will void ETL listing and warranty.



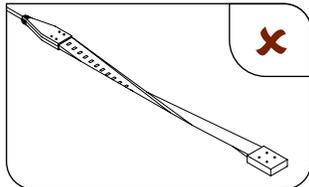
#### DAMAGE

Remove from power source immediately if any damage is found in the LED strip or cabling.



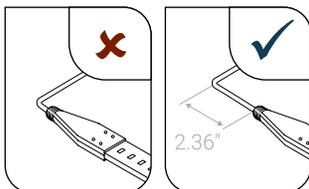
#### TWISTING

Do not twist or bend product excessively. Do not hit or pull the product with excessive force.



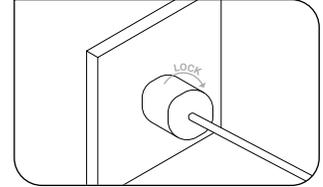
#### CABLE HANDLING

The first 2.36" (60mm) of the cable should maintain its natural state before any bending accrues.



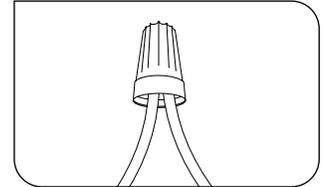
#### SECURE CONNECTIONS

Ensure all electrical connections are insulated and secure before applying power.



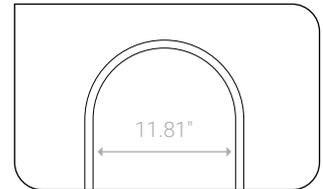
#### PROPER CONNECTIONS

Connect power feed to appropriate power source or controls.



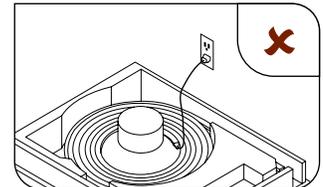
#### BENDING LIMITS

Do not bend product smaller than bending diameter: 11.81" (300mm).



#### POWER TESTING

Do not power up while coiled for over 30 minutes. This may lead to overheating and damage.



#### KELVIX ACCESSORIES

The use of third-party accessories must be pre-approved by Kelvix. Failure to do so will void manufacturer warranty.

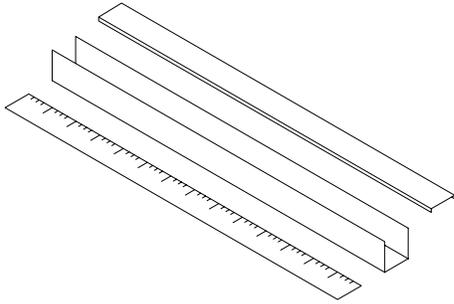




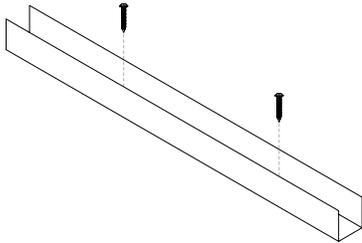
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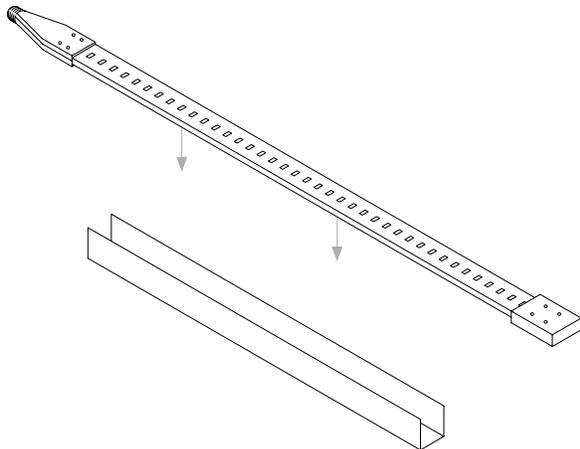
- 1 | Measure and cut channel and lens to length as needed.



- 2 | Screw channel through pre-drilled holes directly into mounting surface.



- 3 | Remove 3M backing then apply LED strip into the channel (power feed and end cap will extend past the end of the channel).

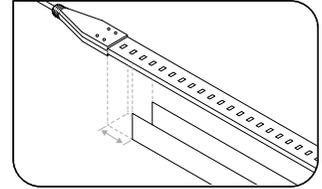


### PROFILE LENGTH

Reserve distance between the connector and channel on each end.

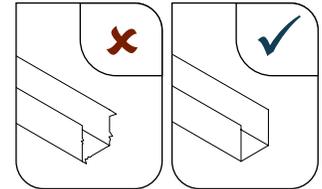
Orex Distance:  
0.04"–0.14" (1.0–3.5mm)

Orex 277V Distance:  
0.06"–0.25" (1.6–6.3mm)



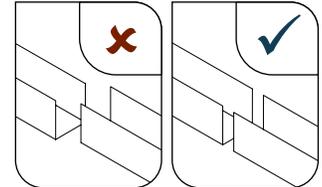
### PROFILE CUTTING

Make sure the cross section of the channel is smooth without any burrs.



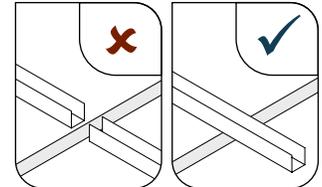
### PROFILE ALIGNMENT

When using multiple channels the channel junctions should be aligned and the gap between should be at least 0.19" (5mm).



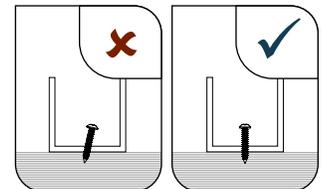
### EXPANSION JOINTS

Do not connect two channels at an expansion joint. Cross the expansion joint near the middle of the channel.



### PROFILE SECURING

Ensure screws are driven vertically and flush to bottom edge to avoid damaging the outer jacket during installation.

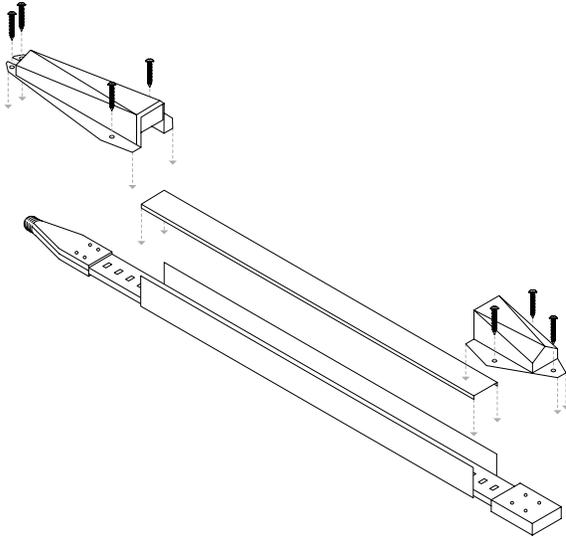




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4 | Attach the channel lens then the channel start cap and the channel finish cap.



5 | For RX277, RX, and RXT products with a hardwire cable, hardwire in a standard J-Box. For RX and RXT products with a plug in cable, ensure connection to receptacle is secure. Connect to AC Power after verifying all electrical connections.

**DIMMING**  
For 0–10V wiring, please refer to the corresponding LCX spec sheet for details or reach out to our team.

